Kloomock and Muffley, ${ }^{[2]}$ and Raven. ${ }^{[3]}$ We will follow Kloomock and Muffley's presentation here. Figure 7-8 shows two positions of the follower arm $B C$ being rotated around a "stationary" cam in the typical inversion of the motion for analysis purposes. (Typically, the follower arm pivot $B$ remains stationary and the cam rotates.) The initial position $B C$ becomes $B^{\prime} C^{\prime}$ at a later time after the cam has rotated through the angle $\gamma$. Though these positions are shown widely separated for clarity, the analysis considers them to be an infinitesimal angle $d \gamma$ apart.

The pressure angle $\phi$ is defined as the angle between the normal force $N$ applied at the cam-roller interface, shown as vector $C^{\prime} N$, and the direction of the velocity of the roller center, shown as $C^{\prime} D^{\prime}$. Neglecting friction and taking moments about the arm pivot $B^{\prime}$ gives

$$
\begin{equation*}
\frac{N l}{T}=\frac{1}{\cos \phi} \tag{7.6}
\end{equation*}
$$

where $l$ is the length of the arm and $T$ is the applied load torque on the follower arm. The torque ratio $N / / T$ is similar to the force magnification factor $N / F$ of equation 7.1 b for a radial cam with translating roller follower.

From the geometry of Figure 7-8, note that as $d \gamma$ approaches zero, $\gamma^{\prime}$ approaches $\gamma$, $\delta^{\prime}$ approaches $\delta$, and $\varepsilon^{\prime}$ approaches $\varepsilon$. An expression for pressure angle $\phi$ can be written as:

$$
\begin{align*}
& \phi=\frac{\pi}{2}-(\varepsilon-\lambda)  \tag{7.7a}\\
& \lambda=\tan ^{-1} \frac{1}{R} \frac{d R}{d \gamma} \tag{7.7b}
\end{align*}
$$

The triangle $O B^{\prime} C^{\prime}$ in Figure 7-8a (and shown separately in Figure 7-8b) can be solved for $R, \varepsilon$, and $\psi$.

$$
\begin{align*}
R & =\sqrt{l^{2}+c^{2}-2 l c \cos \delta}  \tag{7.7c}\\
\varepsilon & =\sin ^{-1}\left(\frac{c}{R} \sin \delta\right)  \tag{7.7d}\\
\psi & =\cos ^{-1}\left(\frac{c^{2}+R^{2}-l^{2}}{2 R c}\right) \tag{7.7e}
\end{align*}
$$

Also from Figure 7-8 it can be seen that

$$
\begin{equation*}
\gamma=\psi_{0}-\psi+\theta \tag{7.7f}
\end{equation*}
$$

Differentiating equation 7.7 f with respect to $R$ :

$$
\begin{equation*}
\frac{d \gamma}{d R}=\frac{d \theta}{d R}-\frac{d \psi}{d R} \tag{7.7g}
\end{equation*}
$$

Differentiating equation 7.7 c with respect to $\theta$ and reciprocating:

